

TEFLON® Industrial coatings: PFA range

PFA coatings have excellent non-stick properties, very good abrasion resistance and excellent chemical and corrosion resistance. These properties are effective at temperatures up to 260°C. Thicknesses of 125 to 750 µm can be achieved.

Systems		Curing temperature °C	Max in-use temperature °C	Colour*	Product presentation P / W / S	Food contact
primers	topcoats					
<u>420-71x</u>		150-230	see topcoat	see below	S	Yes
<u>459N-624</u>		250	see topcoat	see below	W	Yes
<u>855-013</u>		150	see topcoat	pewter	S	No
	857N-110	340-380	260	clear	W	Yes
	857N-114	340-380	260	green	W	Yes
	532-5010	330-400	260	clear	P	Yes
	532-5011	330-400	260	clear	P	Yes
	532-5310	330-400	260	clear	P	Yes
	532-7410	330-400	260	clear	P	Yes
	532-7000	330-400	260	sparkling clear	P	Yes
	MP-501	340-355	260	tan	P	Yes
	532-5450	340-355	260	light grey	P	No
	MP-610	330-380	260	black conduct.	P	No

*: For clear topcoats, the final colour is the colour of the primer.

Primers :

420-710 (black) **420-716 (blue)**
420-714 (green) **459N-624 (green)**
420-715 (brown) **855-013 (pewter)**

P: powder

W: water based

S: solvent based

The information given by Tetrachim is not bound by contract, is correct to the best of our knowledge; information and belief at the date of this publication are only designed as a guidance.