

Primgreen® Endurance is a water-based ready-to-use primer recommended in association of Rilsan® Powder coating to ensure long-lasting performance in corrosive environments

Properties	Typical Value (dry / cond*)	Unit	Test Standard
Nature			
Nature	ACRYLIC	NA	NA
General Properties			
Dry Film Color	Gold		
Dry residue (After solvent evaporation, 30 min 200°C)	26-28	%	-
Viscosity (optimum viscosity range for use)	40—45	Seconds	AFNOR n°4 @ 25°C
Density	0.98-1.02	g/cm3	At 20°C
Presentation	Ready for use		
Application	Pneumatic Gun		
Recommended Dry Film Thickness	8-to 12	µm	
Drying time @200°C	10 to 15	Minutes	
Solvent for cleaning purpose	Hot Water ± 50	°C	

MAIN APPLICATIONS

- Fluid Transportation
- Automotive
- Chemical Processing Industries

Recommendations for use by dipping

- **Dilution with the Butylglycol and Water**

Dilute the primer with a water / butylglycol (3/1) mixture in order to obtain a viscosity AFNOR 2.5 at 25°C between 60 -80 seconds.
Drain the bottom of the item with a rag soaked with primer

Recommendations using after freezing storage

- **After freezing storage**

Place the product at room temperature.
Before using, homogenize the product

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STORAGE

- Range of recommended temperatures for storage: 5°C to 35°C
- Avoid storage below 0°C because this primer is water based.

PACKAGING

- This primer is delivered in 25kg metal drum or in 1kg drum.

SHELF LIFE

- 18 months from the date of manufacturing.
- For any use above this limit, please refer to our technical services.

HEALTH & SAFETY

- See Safety Data Sheet for Health & Safety Considerations

REGIONAL AVAILABILITY

NORTH AMERICA, ASIA, EUROPE

DELIVERY FORM

POWDER IN PACKAGING READY TO BE PROCESSED.

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